

DECLARATION OF PERFORMANCE N° UKCA 01/2025

1. Name and identification code:

Hot rolled products of structural steel, types S235/S275/S355 and grades JR/J0/J2
C E L S A H

2. Name and manufacturer's address:

CELSA „Huta Ostrowiec” Sp. z o.o.,
ul. Samsonowicza 2,
27-400 Ostrowiec Św.
POLAND,
tel. +48 41 249 30 00, fax. +48 41 249 22 22, celsaho@celsaho.com

3. Intended use:

To be used in welded, bolted and riveted structures

4. System of assessment and verification of constancy of performance of the product

System 2+

5. Approved Body UK:

LRQA Verification Limited (Reg. No 4929226)
Assessment and evaluation of factory production control for the system 2+
Factory production control certificate 0038/UK/CPR/PRJ11100394887, issued on 27.03.2024

6. Determined performances

Essential Characteristics	Performance		Harmonised technical specification
Dimentional and shape tolerances	Round bars ϕ 10 ÷ ϕ 102 Flat bars width 12x4 ÷ 250x30 Square bars 10x10 ÷ 20x20 Angles 20x20x3 ÷ 150x150x15 Channels UPN 80 ÷ 300 Normal flange I-beams IPN 80 ÷ 300 Economical parallel flange I-beams IPE 80 ÷ 300 Wide flange I-beams HEA 100 ÷ 180 Wide flange I-beams HEB 100 ÷ 180	EN 10060 EN 10058 EN 10059 EN 10056-2 EN 10279 EN 10024 EN 10034 EN 10034 EN 10034	EN 10025-1:2004

Essential characteristics	Declared performance				Harmonised technical specification
Elongation	Nominal thickness [mm]	≥ 3 ≤ 40	> 40 ≤ 63	> 63 ≤ 100	EN 10025-1:2004
	Minimum percentage elongation after fracture [%]				
	S235JR, S235J0	26	25	24	
	S235J2	24	23	22	
	S275JR, S275J0	23	22	21	
	S275J2	21	20	19	
	S355JR, S355J0, S355J2	22	21	20	
Tensile strenght	S235JR, S235J0, S235J2	Rm = 360 ÷ 510 MPa			EN 10025-1:2004
	S275JR, S275J0, S275J2	Rm = 410 ÷ 560 MPa			
	S355JR, S355J0, S355J2	Rm = 470 ÷ 630 MPa			

Essential characteristics	Declared performance												Harmonised technical specification		
Yield strenght	Nominal thickness [mm]		≤ 16		> 16 ≤ 40		> 40 ≤ 63		> 63 ≤ 80		> 80 ≤ 100		EN 10025-1:2004		
	Minimum yield strenght R _{yk} [MPa]														
	S235JR, S235JO, S235J2		235		225		215		215		215				
	S275JR, S275JO, S275J2		275		265		255		245		235				
	S355JR, S355JO, S355J2		355		345		335		325		315				
Impact strenght	S235JR, S275JR, S355JR		Min average energy in temperature 20°C 'not applicable or ≥ 27 J												EN 10025-1:2004
	S235JO, S275JO, S355JO		Minimum average energy in temperature 0°C ≥ 27 J												
	S235J2, S275J2, S355J2		Minimum average energy in temperature -20°C ≥ 27 J												
Weldability (Chemical composition) Durability (Chemical composition) * Values for analysis from the product		C			Si	Mn	P	S	Cu	N	CEV			EN 10025-1:2004	
	Nominal thickness [mm]	≤ 16	> 16 ≤ 40	> 40							≤ 30	> 30 ≤ 40	> 40		
	max. [%]														
	S235JR	0,17	0,17	0,20	-	1,40	0,040	0,040	0,55	0,012	0,35	0,35	0,38		
	S235JO	0,17	0,17	0,17	-	1,40	0,035	0,035	0,55	0,012	0,35	0,35	0,38		
	S235J2	0,17	0,17	0,17	-	1,40	0,030	0,030	0,55	-	0,35	0,35	0,38		
	S275JR	0,21	0,21	0,22	-	1,50	0,040	0,040	0,55	0,012	0,40	0,40	0,42		
	S275JO	0,18	0,18	0,18	-	1,50	0,035	0,035	0,55	0,012	0,40	0,40	0,42		
	S275J2	0,18	0,18	0,18	-	1,50	0,030	0,030	0,55	-	0,40	0,40	0,42		
	S355JR	0,24	0,24	0,24	0,55	1,60	0,040	0,040	0,55	0,012	0,45	0,47	0,47		
	S355JO	0,20	0,20	0,22	0,55	1,60	0,035	0,035	0,55	0,012	0,45	0,47	0,47		
	S355J2	0,20	0,20	0,22	0,55	1,60	0,030	0,030	0,55	-	0,45	0,47	0,47		

The performance of the product identified above is in conformity with the set of declared performance.
This declaration of performance is issued in accordance with Regulation (UE Exit) Regulations 2020 No 1359, under the sole responsibility of the manufacturer indicated in point 2.

Signed for and on behalf of the manufacturer:



Robert Martynowski

Dyrektor Jakości
Celsa Huta Ostrowiec

Robert Martynowski
Quality Manager

Ostrowiec Świętokrzyski, 2025.06.13

Substitute declaration:

DECLARATION OF PERFORMANCE UKCA 4/2024
DECLARATION OF PERFORMANCE UKCA 1/2022